1. Trim the conduit to length by making a straight cut. Be sure to leave some slack when running the conduit to your wire feeder.

2. Use a tapered stone grinder tool to remove the burrs and sharp edges in the conduit as shown.

3. Connect the compression fitting as shown and firmly hand-tighten. Be sure to push the conduit all the way into the connector until it bottoms out.

4. Make a pencil mark on the conduit at the end of the connector. Pull the conduit out from the end of the connector approx. 3/16" to 1/4" (5 - 6 mm).

5. Firmly tighten the connector using two wrenches. Before use, ensure the conduit cannot be easily pulled out by hand. Attach to wire feeder.
**COMPRESSION STYLE FITTINGS**  
For Extra Flexible Conduit

- **FC-X-SW**: .090 ID x .353 OD (2.3mm ID x 9mm OD)
- **FC-X**: .198 ID x .500 OD (5mm ID x 12.7mm OD)
- **FC-XH**: .250 ID x .610 OD (6.4mm ID x 15.5mm OD)
- **FC-XH-LW**: .354 ID x .750 OD (9mm ID x 19mm OD)

**STRAIN RELIEF CONNECTORS**  
For Extra Flexible Conduit

- **FC-X-SW**: A-10C-X-SR
- **FC-X**: A-10R-SR
- **FC-XH**: A-10R-QD-SR
- **FC-XH-LW**: -ST (one end) or -ST2 (both ends) Polymer Strain Relief
  Available for all conduit sizes

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