



HIGH PERFORMANCE WELDING TORCHES AND CONSUMABLES





# SOLUTIONS TO YOUR **WELDING WOES**



## **EXCESS DOWNTIME**

- ▶ **All Wire Wizard® Products** are designed to help eliminate downtime!
- Non-Stop® Wire System for continuous wire delivery, eliminating downtime for wire changeout
- ▶ **Weld Central® Optimization System** monitor processes and solve problems causing downtime



## **EXCESS SCRAP & POOR WELD QUALITY**

- PowerBall® Torch Products consistent welding performance with unrivaled current transfer
- ▶ PowerBall® Replacement Torch Liners provides smooth wire feeding for better welding consistency
- **Weld Central® System & Gas Tracker™** monitors variables and detects problems to prevent bad welds



## **BURN-BACKS**

- ▶ Torch Wizard® Nozzle Cleaning Stations keep nozzles free of spatter that can cause burn-backs
- ▶ Blue Magic® Anti-spatter helps eliminate excess spatter buildup on the contact tip and nozzle
- PowerBall® Torch Products superior cooling features prevent spatter buildup and tip deformation



## **POOR CONSUMABLE LIFE**

- ▶ PowerBall® Torch Products enhanced conductivity and less heat buildup for longer consumable life
- ▶ Torch Wizard® Nozzle Cleaning Stations prevents tip failure due to spatter buildup on nozzles
- ▶ **Weld Central® Optimization System** monitors and detects problems that reduce consumable life



## **EXCESS SPATTER BUILDUP**

- Blue Magic® Anti-spatter formulated for industrial use, protects against spatter buildup
- ▶ Torch Wizard® Nozzle Cleaning Stations keeps torch nozzles spatter-free and prevents arc failures
- ▶ PowerBall® Consumables optimized tip geometry and superior cooling prevent spatter buildup



## WIRE TANGLING AND BIRDNESTING

- ▶ Wire Wizard® Guide Modules eliminates wire skid friction on corners for smooth wire delivery
- ▶ PowerBall® Torch Liners elliptical wire liners reduce wire friction to prevent birdnesting
- ▶ **Orbital Arm Kits** eliminates wire tangling problems inside bulk wire drums

# SOLVING WELDING CHALLENGES & MANUFACTURING INNOVATIVE WELDING PRODUCTS SINCE 1985

Wire Wizard® Welding Products is recognized as the industry leader in weld wire delivery products, high performance torch products, weld cell support equipment and weld cell optimization. Since we began in 1985, we've prided ourselves on both quality and innovation. Our product lines include Wire Wizard® Wire Delivery Equipment, Blue Magic® Anti-spatter, PowerBall® Torch Products, Torch Wizard® Nozzle Cleaning Stations and WizardGear® Robot Cable Management Systems. Wire Wizard® has solutions for virtually every arc welding application, including robotic, fixed automation, semi-automatic and submerged arc welding.



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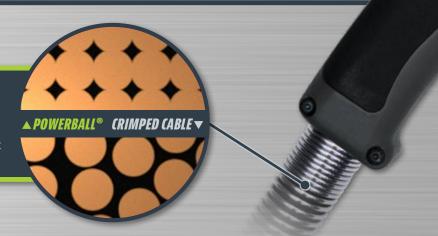
# | HIGH PERFORMANCE | MIG WELDING TORCHES

Utilizing our patented and proven consumable design, PowerBall®
High Performance MIG Torches are engineered to provide maximum conductivity with increased consumable life. The revolutionary torch design provides a higher amperage output than traditional air-cooled MIG welding torches, resulting in a lighter weight, energy efficient torch that can take on the toughest welding applications while reducing operating costs. Higher conductivity and energy efficiency also means less heat build-up in the torch, keeping your hands cool and reducing spatter build-up on the contact tip and nozzle.

# The PowerBall® welding torch sets a new standard for GMAW performance!



- ▶ Long-life contact tips, torch liners and nozzles reduce consumable costs
- ▶ Built tough to handle heavy duty industrial welding applications with long duty cycles
- ▶ Optimized tip geometry and reduced heat prevents spatter build-up and burn backs
- ► Ergonomic, durable handle and adjustable trigger with comfort grip
- Unrivaled current transfer consistent arc stability with less amperage drop
- ▶ 100% duty cycle (with mixed gas) provides performance that rivals costly liquid-cooled MIG torches!
- Proudly Made in USA



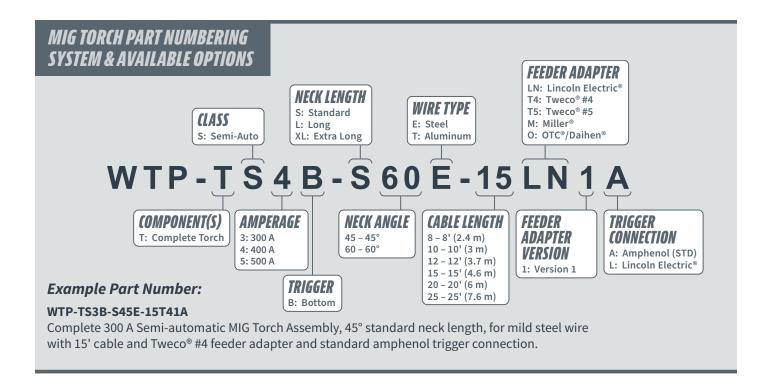
#### POWERBALL® CABLE

Energy efficient PowerBall® cable features consolidated copper connection points for reduced electrical resistance and consistent performance throughout service life.

SEE PAGE 15 FOR POWERBALL® WELDING CABLES









#### STANDARD MIG TORCH PACKAGE — FERROUS WIRE

MIG Torches for steel/ferrous wire ship with:

- ▶ WTP-ELN-62T-THRC 5/8" recessed heavy duty copper nozzle
- ▶ WTP-045-PB-2 0.045" (1.2 mm) contact tip (9 mm O.D.)
- PowerBall® Torch Liner for 0.045-1/16" (1.2-1.6 mm) steel wire

#### STANDARD MIG TORCH PACKAGE — NON-FERROUS WIRE

MIG Torches for aluminum/non-ferrous wire ship with:

- ▶ WTP-ELN-62T-THRC 5/8" recessed heavy duty copper nozzle
- WTP-3/64A-PB-2 3/64" (1.2 mm) contact tip (9 mm O.D.)
- PowerBall® Polymer Torch Liner for 0.045-1/16" (1.2-1.6 mm) aluminum/non-ferrous wire

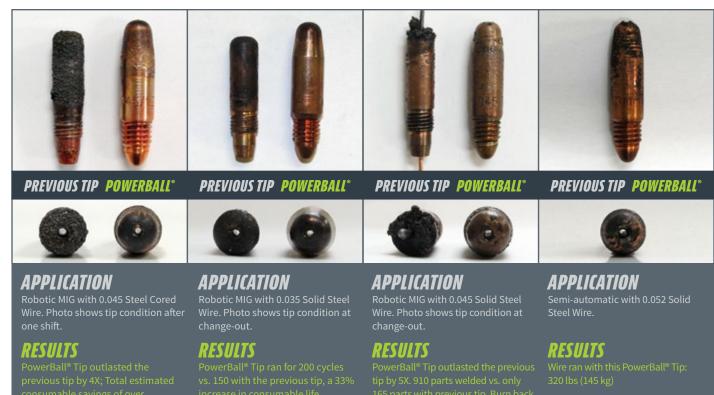
#### **POWERBALL® SEMI-AUTOMATIC TORCH NECK OPTIONS**

Neck Detail	Part #	Neck Length	Bend Angle	Qty/Pk
5.37	WTP-NS-S45	Standard	45°	1
5.30	WTP-NS-S60	Standard	60°	1

Neck Detail	Part #	Neck Length	Bend Angle	Qty/Pk
S 6.37	WTP-NS-L45	Long	45°	1
7,16	WTP-NS-L60	Long	60°	1

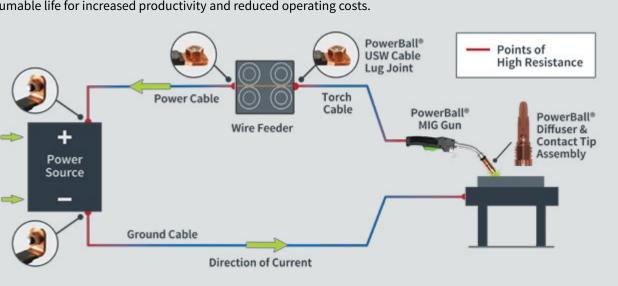
# THE POWERBALL® ADVANTAGE

#### THESE BATTLE TESTED TIPS OUTLASTED OTHER TORCH TIPS BY AS MUCH AS 5X!



POWERBALL® OPTIMIZED GMAW SECONDARY CIRCUIT

The PowerBall® all-copper current path maximizes conductivity in the GMAW secondary circuit, eliminating points of high resistance to optimize current transfer. This provides superior, consistent welding performance and longer consumable life for increased productivity and reduced operating costs.



# | POWERBALL° | ROBOTIC TORCH

PowerBall® High Performance Robotic Torches are engineered to provide maximum conductivity with increased consumable life. The innovative torch design provides a higher amperage output than traditional air-cooled MIG welding torches, resulting in an energy efficient torch that can take on demanding welding applications. Higher conductivity and energy efficiency also means less heat build-up, increased consumable life and reduced spatter build-up on the contact tip and nozzle. Proudly Made in USA.

- ▶ Long-life contact tips, torch liners and nozzles reduce consumable costs
- ▶ Available in 220° or full 360° rotation for versatility when welding complex shapes
- All-copper current path from power source to tip provides unrivaled current transfer
- Ultrasonically welded copper cable connections for enhanced durability and conductivity
- ▶ Fully repairable design for increased service life
- ▶ 100% duty cycle at up to 500 A performance that rivals liquid-cooled torches!
- Thru-arm torch mounts available for most popular arc welding robot models



PROUDLY MADE

# | POWERBALL° | FIXED AUTOMATION TORCH

The PowerBall® Fixed Automation Torch utilizes the same revolutionary design featured in PowerBall® Semi-automatic Torches, with an energy efficient all-copper current path. Designed for fixed mount applications such as linear or lathe welding, these heavy-duty air-cooled torches are rated for 500 Amps at 100% duty cycle. Proudly Made in USA.

- ▶ High duty cycle air-cooled design **can replace water-cooled torches** in many applications
- All-copper current path for optimum conductivity and cooling
- ▶ Long-life PowerBall® tips and elliptical wire torch liners reduce consumable costs
- Fully repairable design for reduced long term operating costs
- Provides superb performance for longitudinal seam welders when combined with the Wire Wizard® Wire Guide Module® FLEX System for smooth wire delivery
- Adjustable fixed automation mount (WTP-FAM) option available





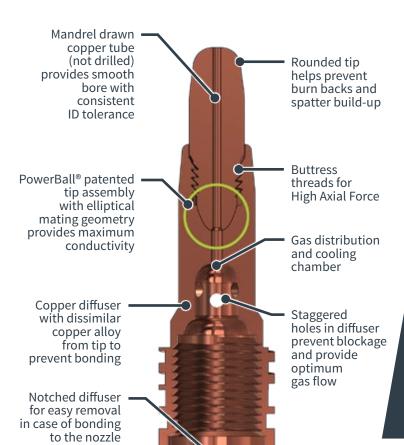
#### FIXED AUTOMATION TORCH PART NUMBERING SYSTEM & AVAILABLE OPTIONS FEEDER ADAPTER LN: Lincoln Electric® **NECK LENGTH** T4: Tweco® #4 **WIRE TYPE** T5: Tweco® #5 S: Standard **Example** M: Miller® L: Long E: Steel **Part Number:** O: OTC®/Daihen® A: Fixed Automation XL: Extra Long T: Aluminum WTP-TA4-L22E-10T41 Complete 400 A Fixed Automation Torch Assembly, 22° long neck length, for mild steel wire with 10' cable and **CABLE LENGTH** COMPONENT(S) *AMPERAGE* **NECK ANGLE FEEDER** Tweco® #4 feeder adapter. 180 - Straight 4 - 4' (1.2 m) **ADAPTER** T: Complete Torch 4: 400 A 6 - 6' (1.8 m) 5: 500 A 22 - 22° **VERSION** 45 - 45 8 - 8' (2.4 m) 1: Version 1 $60 - 60^{\circ}$ 10 - 10' (3 m) 12 - 12' (3.7 m) 15 - 15' (4.6 m)

# | POWERBALL® CONTACT TIPS | & DIFFUSERS

PowerBall® Contact Tips and Diffusers feature an innovative design with the tip seating firmly into a smooth elliptical mating geometry within the diffuser. A copper alloy diffuser ensures an **all-copper current path for optimum conductivity and cooling**. This offers an improvement over traditional MIG torch designs since they often feature mismatched geometry and use brass components with poor conductivity. Welders can feel, hear and see the difference with PowerBall® torch consumables!

- Better conductivity creates a longer lasting, high performance tip that eliminates arc failures
- ► Gas distribution and cooling chamber in the diffuser provides optimum cooling and prevents gas flow turbulence
- ▶ Buttress threads provide high torque, more contact surface and better thread durability
- Optimized geometry helps prevent spatter build-up and burn backs
- Diffusers feature notch at back end for easy removal in case of bonding to the nozzle







wire Wizard
has exceeded my
expectations. If I were to
design a contact tip, this is
how I would do it.

Rod Weber
 Welding Engineer, Tier 1 Auto Manufacturer

# CONTACT TIPS

#### 7 MM POWERBALL® TIPS

Tip Detail	Part #	Wire Size	Wire Type	I.D. Style	Qty/Pack
	WTP-035-PB-2-7MM	.035 (0.9 mm)	Steel	Standard	10
	WTP-035-PB-2-7MM-BULK	.035 (0.9 mm)	Steel	Standard	500
	WTP-035T-PB-2-7MM	.035 (0.9 mm)	Steel	Tight	10
	WTP-035T-PB-2-7MM-BULK	.035 (0.9 mm)	Steel	Tight	500
	WTP-040-PB-2-7MM	.040 (1.0 mm)	Steel	Standard	10
	WTP-040-PB-2-7MM-BULK	.040 (1.0 mm)	Steel	Standard	500
1.170[29.72]	WTP-045-PB-2-7MM	.045 (1.2 mm)	Steel	Standard	10
4444	WTP-045-PB-2-7MM-BULK	.045 (1.2 mm)	Steel	Standard	500
	WTP-045T-PB-2-7MM	.045 (1.2 mm)	Steel	Tight	10
Ø.276[7.00]	WTP-045T-PB-2-7MM-BULK	.045 (1.2 mm)	Steel	Tight	500
	WTP-052-PB-2-7MM	.052 (1.3 mm)	Steel	Standard	10
	WTP-052-PB-2-7MM-BULK	.052 (1.3 mm)	Steel	Standard	500
	WTP-062-PB-2-7MM	.062 (1.6 mm)	Steel	Standard	10
	WTP-062-PB-2-7MM-BULK	.062 (1.6 mm)	Steel	Standard	500
	WTP-3/64A-PB-2-7MM	3/64 (1.2 mm)	Aluminum	Standard	10
	WTP-3/64A-PB-2-7MM-BULK	3/64 (1.2 mm)	Aluminum	Standard	500

#### 9 MM POWERBALL® TIPS

Tip Detail	Part #	Wire Size	Wire Type	I.D. Style	Qty/Pack
	WTP-035-PB-2	.035 (0.9 mm)	Steel	Standard	10
	WTP-035-PB-2-BULK	.035 (0.9 mm)	Steel	Standard	500
	WTP-035T-PB-2	.035 (0.9 mm)	Steel	Tight	10
	WTP-035T-PB-2-BULK	.035 (0.9 mm)	Steel	Tight	500
	WTP-040-PB-2	.040 (1.0 mm)	Steel	Standard	10
	WTP-040-PB-2-BULK	.040 (1.0 mm)	Steel	Standard	500
1.170[29.72]	WTP-045-PB-2	.045 (1.2 mm)	Steel	Standard	10
	WTP-045-PB-2-BULK	.045 (1.2 mm)	Steel	Standard	500
	WTP-045T-PB-2	.045 (1.2 mm)	Steel	Tight	10
Ø.354[9.00]	WTP-045T-PB-2-BULK	.045 (1.2 mm)	Steel	Tight	500
	WTP-052-PB-2	.052 (1.3 mm)	Steel	Standard	10
	WTP-052-PB-2-BULK	.052 (1.3 mm)	Steel	Standard	500
	WTP-062-PB-2	.062 (1.6 mm)	Steel	Standard	10
	WTP-062-PB-2-BULK	.062 (1.6 mm)	Steel	Standard	500
	WTP-3/64A-PB-2	3/64 (1.2 mm)	Aluminum	Standard	10
	WTP-3/64A-PB-2-BULK	3/64 (1.2 mm)	Aluminum	Standard	500

#### **POWERBALL® XD CHROME ZIRCONIUM TIPS**

Tip Detail	Part #	Wire Size	Wire Type	I.D. Style	Qty/Pack
	WTP-035-PB-2-XD	.035 (0.9 mm)	Steel	Standard	10
	WTP-035-PB-2-XD-BULK	.035 (0.9 mm)	Steel	Standard	500
1.170[29.72]	WTP-040-PB-2-XD	.040 (1.0mm)	Steel	Standard	10
1.170[27.72]	WTP-040-PB-2-XD-BULK	.040 (1.0mm)	Steel	Standard	500
14444	WTP-045-PB-2-XD	.045 (1.2mm)	Steel	Standard	10
	WTP-045-PB-2-XD-BULK	.045 (1.2mm)	Steel	Standard	500
	WTP-052-PB-2-XD	.052 (1.3mm)	Steel	Standard	10
□ φ.354[9.00]	WTP-052-PB-2-XD-BULK	.052 (1.3mm)	Steel	Standard	500
	WTP-062-PB-2-XD	.062 (1.6mm)	Steel	Standard	10
	WTP-062-PB-2-XD-BULK	.062 (1.6mm)	Steel	Standard	500

#### POWERBALL® TEACH TIPS Sold Individually

Tip Detail	Part #	Stick-out
.551[14.00]	WTP-PB-2-TT-14MM	14 mm

Tip Detail	Part #	Stick-out
.630[16.00]	WTP-PB-2-TT-16MM	16 mm

Tip Detail	Part #	Stick-out
J48[19,00]	WTP-PB-2-TT-19MM	19 mm

# **DIFFUSERS**

#### **POWERBALL® TORCH DIFFUSERS**

Diffuser Detail	Part #	Neck Style	Tip Outer Diameter	Nozzle Style	Qty/Pack
φ.740[18.80] φ.490[12.45]	WTP-ELD-PB-1B-C-7MM	PowerBall <sup>®</sup>	7 mm	PowerBall® Thread-on	5
2.035[51.69] Ø.740[18.80] Ø.490[12.45]	WTP-ELD-PB-2C-C-7MM	PowerBall®	7 mm	PowerBall® Slip-on	5
2.123[53.92] Ø.740[18.80] Ø.490[12.45]	WTP-ELD-PB-1B-C	PowerBall®	9 mm	PowerBall® Thread-on	5
2.123[53.92] Ø.740[18.80] Ø.478[12.14]	WTP-ELD-PB-2C-C	PowerBall®	9 mm	PowerBall® Slip-on	5

# | POWERBALL° | THREAD-ON NOZZLES

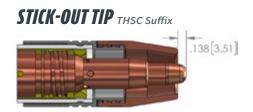


**PowerBall® Thread-on Torch Nozzles** are designed to fit PowerBall® MIG Torches and are compatible with other MIG gun brands utilizing PowerBall® replacement contact tips and diffusers (see pages 20-21). Nozzles are also available in slip-on styles, for both PowerBall® MIG Torches or as direct replacements for other MIG Guns.

# NOZZLE TO TIP RELATIONSHIP

# RECESSED TIP THRC Suffix





#### **POWERBALL® FULL SIZE THREAD-ON NOZZLES** For PowerBall® slip-on nozzles, see page 12

Nozzle Detail	Part #	Bore Diameter	Tip Relat.	Geometry	Workload	Tip Compat.	Qty/Pack
500	WTP-ELN-50B-TSRC	1/2" (12.7 mm)	Recessed	Bottle Nose	Standard Duty	7 mm or 9 mm*	10
[12,70]	WTP-ELN-50B-TSSC	1/2" (12.7 mm)	Stick-out	Bottle Nose	Standard Duty	7 mm or 9 mm*	10
500 [12.70]	WTP-ELN-50T-TSRC	1/2" (12.7 mm)	Recessed	Tapered	Standard Duty	7 mm or 9 mm*	10
.625 [15.88]	WTP-ELN-62B-THFC	5/8" (15.9 mm)	Flush	Bottle Nose	Heavy Duty	7 mm or 9 mm	10
4	WTP-ELN-62T-TSRC	5/8" (15.9 mm)	Recessed	Tapered	Standard Duty	7 mm or 9 mm	10
2	WTP-ELN-62T-TSSC	5/8" (15.9 mm)	Stick-out	Tapered	Standard Duty	7 mm or 9 mm	10
.625 [15.88]	WTP-ELN-62T-THRC	5/8" (15.9 mm)	Recessed	Tapered	Heavy Duty	7 mm or 9 mm	10
=	WTP-ELN-62T-THFC	5/8" (15.9 mm)	Flush	Tapered	Heavy Duty	7 mm or 9 mm	10
	WTP-ELN-62T-THSC	5/8" (15.9 mm)	Stick-out	Tapered	Heavy Duty	7 mm or 9 mm	10
750 [19.05]	WTP-ELN-75T-THRC	3/4" (19 mm)	Recessed	Tapered	Heavy Duty	7 mm or 9 mm	10

<sup>\* 7</sup> mm contact tips are recommended for use with ½" (12.7 mm) torch nozzles and smaller

# | POWERBALL° | SLIP-ON NOZZLES



PowerBall® Slip-on Torch Nozzles are designed to fit both PowerBall® MIG Welding Torches and also fit as direct replacements for Tregaskiss® MIG Torches. Slip-on nozzles provide a secure fit over the diffuser and reduce time for nozzle change-out.

#### SLIP-ON NOZZLES FOR POWERBALL® OR TREGASKISS® MIG TORCHES

Nozzle Detail	Part #	Bore Diameter	Material	Geometry	Workload	Tip Relat.	Tip Compat.	Qty/Pack
[9,53]	WTP-TRN-401-4-38	3/8" (9.5 mm)	Copper	Tapered	Standard Duty	Flush	7 mm	10
500 [12.70]	WTP-TRN-401-42-50	1/2" (12.7 mm)	Copper	Bottle Nose	Standard Duty	Recessed	7 mm or 9 mm*	10
.500 [12.70]	WTP-TRN-401-4-50	1/2" (12.7 mm)	Copper	Tapered	Standard Duty	Recessed	7 mm or 9 mm*	10
,625	WTP-TRN-401-48-62	5/8" (15.9 mm)	Copper	Bottle Nose	Standard Duty	Flush	7 mm or 9 mm	10
[15.88]	WTP-TRN-401-49-62	5/8" (15.9 mm)	Copper	Bottle Nose	Standard Duty	Stick-out	7 mm or 9 mm	10
425	WTP-TRN-401-4-62	5/8" (15.9 mm)	Copper	Tapered	Standard Duty	Recessed	7 mm or 9 mm	10
[15.88]	WTP-TRN-401-8-62	5/8" (15.9 mm)	Copper	Tapered	Standard Duty	Stick-out	7 mm or 9 mm	10
525	WTP-TRN-401-6-62	5/8" (15.9 mm)	Copper	Tapered	Heavy Duty	Recessed	7 mm or 9 mm	10
[15.88]	WTP-TRN-401-81-62	5/8" (15.9 mm)	Copper	Tapered	Heavy Duty	Stick-out	7 mm or 9 mm	10

<sup>\* 7</sup> mm contact tips are recommended for use with ½" (12.7 mm) torch nozzles and smaller

# | TORCH LINERS FOR | POWERBALL® MIG TORCHES

PowerBall® Torch Liners for PowerBall® MIG Torches are designed to provide **superior feedability with low wire skid friction**. The patented spring liners are made with a helically wound elliptical wire with a proprietary coating that both **reduces friction and eliminates wire shaving**. When compared to torch liners manufactured with round or square wire, they provide a lower friction coefficient, extended life span, improved welding quality and elimination of downtime caused by wire feeding issues.

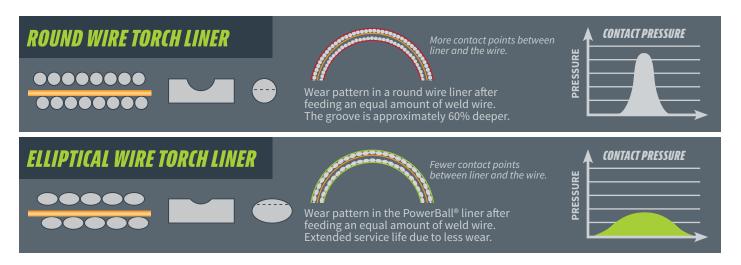
- ► Elliptical wire liner with proprietary coating reduces skid friction and eliminates wire shaving
- ➤ 72% LESS wire skid friction vs. round wire liners (tested with 0.045 wire @ 175 IPM and 15' liner length)
- ▶ Long life due to less friction and reduced wear
- Reduces wire vibration that can cause arc failures and poor welding consistency
- Durable outer jacket extends 12" (305 mm) to minimize gas loss at back end of the torch
- ▶ Replacement liners also available for other OEM MIG Torches (see pages 22 25)







Test results after each liner was submerged in a saltwater solution for 48 hours.



#### **LINERS FOR FERROUS WIRE**

Liner Collet Detail	Part #	Wire Size Range	Length	Liner Style
	WTP-ELL-3545-6	.035045 (0.9-1.2 mm)	6' (1.8 m)	Rear Load
	WTP-ELL-3545-10	.035045 (0.9-1.2 mm)	10' (3 m)	Rear Load
	WTP-ELL-3545-15	.035045 (0.9-1.2 mm)	15' (4.6 m)	Rear Load
	WTP-ELL-3545-25	.035045 (0.9-1.2 mm)	25' (7.6 m)	Rear Load
	WTP-ELL-45116-6	.045-1/16 (1.2-1.6 mm)	6' (1.8 m)	Rear Load
	WTP-ELL-45116-10	.045-1/16 (1.2-1.6 mm)	10' (3 m)	Rear Load
1.000[25.40]	WTP-ELL-45116-15	.045-1/16 (1.2-1.6 mm)	15' (4.6 m)	Rear Load
.392[9.96]	WTP-ELL-45116-25	.045-1/16 (1.2-1.6 mm)	25' (7.6 m)	Rear Load
d 446	WTP-ELL-564-6	5/64 (2 mm)	6' (1.8 m)	Rear Load
[11.33] Ø.260[6.60]	WTP-ELL-564-10	5/64 (2 mm)	10' (3 m)	Rear Load
	WTP-ELL-564-15	5/64 (2 mm)	15' (4.6 m)	Rear Load
	WTP-ELL-564-25	5/64 (2 mm)	25' (7.6 m)	Rear Load
	WTP-ELL-332-6	3/32 (2.4 mm)	6' (1.8 m)	Rear Load
	WTP-ELL-332-10	3/32 (2.4 mm)	10' (3 m)	Rear Load
	WTP-ELL-332-15	3/32 (2.4 mm)	15' (4.6 m)	Rear Load
	WTP-ELL-332-25	3/32 (2.4 mm)	25' (7.6 m)	Rear Load
.786	WTP-ELL-FL-3545-6	.035045 (0.9-1.2 mm)	6' (1.8 m)	Front Load Requires TLC-EL-FL
φ.225[5.72] φ.215[5.46]	WTP-ELL-FL-45116-6	.045-1/16 (1.2-1.6 mm)	6' (1.8 m)	Front Load Requires TLC-EL-FL
.392[9.96] -1.000[25.40] - 0.446[11.33] Ø.260[6.60]	TLC-EL-FL	.035-1/16 (0.9-1.6 mm)	Sold Individually	Replacement Adapter for Front Load Liners

#### **BULK LINERS FOR FERROUS WIRE**

Liner Collet Detail	Part #	Wire Size Range	Length	Liner Style
	WTP-3545-100B	.035045 (0.9-1.2 mm)	100' (30.5 m)	_
( )	WTP-45116-100B	.045-1/16 (1.2-1.6 mm)	100' (30.5 m)	_
	WTP-564-100B	5/64 (2 mm)	100' (30.5 m)	-

#### POLYMER LINERS FOR ALUMINUM/NON-FERROUS WIRE

Liner Collet Detail	Part #	Wire Size Range	Length	Liner Style
.392[9.96] 1.000[25.40]	WTP-ELL-45116A-15	.045-1/16 (1.2-1.6 mm)	15' (4.6 m)	Rear Load, with Distance Sleeve Adapter
Ø.210[5.33]	WTP-ELJL-45116A	.045-1/16 (1.2-1.6 mm)	8.5" (216 mm)	Phosphorous Bronze Jump Liner For use with WTP-ELL-45116A-15



# | POWERBALL° | WELDING CABLE

PowerBall® Welding Cables feature an energy efficient design with enhanced conductivity. Cable lug connections commonly used in MIG welding are often overlooked, but can offer significant improvements in both weld quality and electrical efficiency when the connections are optimized. All copper connection points with consolidated copper lug joints used in PowerBall® Cables provide superior conductivity, with over **3X less electrical resistance** at the cable joints. Stronger and more conductive cable joints provide **improved electrical stability**, **reduced heat build-up and increased service life**. Patent pending design.

- ▶ Consolidated copper connection at the cable lug joints increases energy efficiency
- ▶ Reduces the electrical resistance from 20 50+ micro-ohms (in traditional crimped cables), to only 7 – 10 micro-ohms
- Stronger joints result in consistent performance throughout cable service life, as well as enhanced durability
- ► Tough outer jacket with sealed strain relief resists spatter and abrasion and protects cables from industrial environments
- ▶ Available in 2/0, 3/0 or 4/0 in pre-cut lengths
- Rated for 600V (-50°C+105°C), SAE J1127 and RoHS compliant



#### POWERBALL® vs. TRADITIONAL CRIMPED CABLE

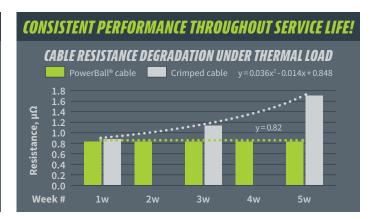
Energy efficient PowerBall® cables feature consolidated copper connections at the lugs with fused copper strands for improved current flow and increased service life.



# T2% LESS ELECTRICAL RESISTANCE! ELECTRICAL RESISTANCE COMPARISON Average resistance measurement at cable joints 35 32.7 30 25 20 15 9.1 10 5 0 PowerBall® Cable Typical Welding Cable

#### THREE COPPER LUG OPTIONS AVAILABLE





#### POWERBALL® PRE-CUT WELDING CABLE WITH CONSOLIDATED COPPER LUGS

g Detail	Part #	Gauge	Length	Outer Diameter	Lug #1	Lug #2
	PBC-2/0-3-L1	2/0	3' (1 m)	0.62" (15.8 mm)	Straight	Straight
	PBC-2/0-5-L1	2/0	5' (1.5 m)	0.62" (15.8 mm)	Straight	Straight
	PBC-2/0-10-L1	2/0	10' (3 m)	0.62" (15.8 mm)	Straight	Straight
	PBC-2/0-15-L1	2/0	15' (4.6 m)	0.62" (15.8 mm)	Straight	Straight
	PBC-2/0-20-L1	2/0	20' (6 m)	0.62" (15.8 mm)	Straight	Straight
	PBC-2/0-25-L1	2/0	25' (7.6 m)	0.62" (15.8 mm)	Straight	Straight
	PBC-2/0-50-L1	2/0	50' (15.2 m)	0.62" (15.8 mm)	Straight	Straight
	PBC-2/0-3-L2	2/0	3' (1 m)	0.62" (15.8 mm)	Straight	90°
	PBC-2/0-5-L2	2/0	5' (1.5 m)	0.62" (15.8 mm)	Straight	90°
	PBC-2/0-10-L2	2/0	10' (3 m)	0.62" (15.8 mm)	Straight	90°
A	PBC-2/0-15-L2	2/0	15' (4.6 m)	0.62" (15.8 mm)	Straight	90°
	PBC-2/0-20-L2	2/0	20' (6 m)	0.62" (15.8 mm)	Straight	90°
	PBC-2/0-25-L2	2/0	25' (7.6 m)	0.62" (15.8 mm)	Straight	90°
	PBC-2/0-50-L2	2/0	50' (15.2 m)	0.62" (15.8 mm)	Straight	90°
	PBC-2/0-3-L3	2/0	3' (1 m)	0.62" (15.8 mm)	90°	90°
(2)	PBC-2/0-5-L3	2/0	5' (1.5 m)	0.62" (15.8 mm)	90°	90°
	PBC-2/0-10-L3	2/0	10' (3 m)	0.62" (15.8 mm)	90°	90°
0	PBC-2/0-15-L3	2/0	15' (4.6 m)	0.62" (15.8 mm)	90°	90°
8	PBC-2/0-20-L3	2/0	20' (6 m)	0.62" (15.8 mm)	90°	90°
	PBC-2/0-25-L3	2/0	25' (7.6 m)	0.62" (15.8 mm)	90°	90°
	PBC-2/0-50-L3	2/0	50' (15.2 m)	0.62" (15.8 mm)	90°	90°
	PBC-2/0-3-L4	2/0	3' (1 m)	0.62" (15.8 mm)	Straight	60°
	PBC-2/0-5-L4	2/0	5' (1.5 m)	0.62" (15.8 mm)	Straight	60°
	PBC-2/0-10-L4	2/0	10' (3 m)	0.62" (15.8 mm)	Straight	60°
0	PBC-2/0-15-L4	2/0	15' (4.6 m)	0.62" (15.8 mm)	Straight	60°
	PBC-2/0-20-L4	2/0	20' (6 m)	0.62" (15.8 mm)	Straight	60°
100	PBC-2/0-25-L4	2/0	25' (7.6 m)	0.62" (15.8 mm)	Straight	60°
	PBC-2/0-50-L4	2/0	50' (15.2 m)	0.62" (15.8 mm)	Straight	60°
	PBC-3/0-3-L1	3/0	3' (1 m)	0.68" (17.1 mm)	Straight	Straight
	PBC-3/0-5-L1	3/0	5' (1.5 m)	0.68" (17.1 mm)	Straight	Straight
	PBC-3/0-10-L1	3/0	10' (3 m)	0.68" (17.1 mm)	Straight	Straight
	PBC-3/0-15-L1	3/0	15' (4.6 m)	0.68" (17.1 mm)	Straight	Straight
	PBC-3/0-20-L1		20' (6 m)	0.68" (17.1 mm)	Straight	Straight
	PBC-3/0-25-L1	3/0	25' (7.6 m)	0.68" (17.1 mm)	Straight	Straight
	PBC-3/0-50-L1			0.68" (17.1 mm)		
		3/0	50' (15.2 m)		Straight	Straight 90°
	PBC-3/0-3-L2	3/0	3' (1 m)	0.68" (17.1 mm)	Straight	
	PBC-3/0-5-L2	3/0	5' (1.5 m)	0.68" (17.1 mm)	Straight	90°
	PBC-3/0-10-L2	3/0	10' (3 m)	0.68" (17.1 mm)	Straight	90°
(2)	PBC-3/0-15-L2	3/0	15' (4.6 m)	0.68" (17.1 mm)	Straight	90°
	PBC-3/0-20-L2	3/0	20' (6 m)	0.68" (17.1 mm)	Straight	90°
	PBC-3/0-25-L2	3/0	25' (7.6 m)	0.68" (17.1 mm)	Straight	90°
70	PBC-3/0-50-L2	3/0	50' (15.2 m)	0.68" (17.1 mm)	Straight	90°
6	PBC-3/0-3-L3	3/0	3' (1 m)	0.68" (17.1 mm)	90°	90°
	PBC-3/0-5-L3	3/0	5' (1.5 m)	0.68" (17.1 mm)	90°	90°
	PBC-3/0-10-L3	3/0	10' (3 m)	0.68" (17.1 mm)	90°	90°
0	PBC-3/0-15-L3	3/0	15' (4.6 m)	0.68" (17.1 mm)	90°	90°
8	PBC-3/0-20-L3	3/0	20' (6 m)	0.68" (17.1 mm)	90°	90°
	PBC-3/0-25-L3	3/0	25' (7.6 m)	0.68" (17.1 mm)	90°	90°
	PBC-3/0-50-L3	3/0	50' (15.2 m)	0.68" (17.1 mm)	90°	90°

		•				
Lug Detail	Part #	Gauge	Length	Outer Diameter	Lug #1	Lug #2
The same of the sa	PBC-3/0-3-L4	3/0	3' (1 m)	0.68" (17.1 mm)	Straight	60°
	PBC-3/0-5-L4	3/0	5' (1.5 m)	0.68" (17.1 mm)	Straight	60°
	PBC-3/0-10-L4	3/0	10' (3 m)	0.68" (17.1 mm)	Straight	60°
	PBC-3/0-15-L4	3/0	15' (4.6 m)	0.68" (17.1 mm)	Straight	60°
	PBC-3/0-20-L4	3/0	20' (6 m)	0.68" (17.1 mm)	Straight	60°
41	PBC-3/0-25-L4	3/0	25' (7.6 m)	0.68" (17.1 mm)	Straight	60°
-	PBC-3/0-50-L4	3/0	50' (15.2 m)	0.68" (17.1 mm)	Straight	60°
	PBC-4/0-3-L1	4/0	3' (1 m)	0.75" (19 mm)	Straight	Straight
	PBC-4/0-5-L1	4/0	5' (1.5 m)	0.75" (19 mm)	Straight	Straight
	PBC-4/0-10-L1	4/0	10' (3 m)	0.75" (19 mm)	Straight	Straight
	PBC-4/0-15-L1	4/0	15' (4.6 m)	0.75" (19 mm)	Straight	Straight
	PBC-4/0-20-L1	4/0	20' (6 m)	0.75" (19 mm)	Straight	Straight
	PBC-4/0-25-L1	4/0	25' (7.6 m)	0.75" (19 mm)	Straight	Straight
	PBC-4/0-50-L1	4/0	50' (15.2 m)	0.75" (19 mm)	Straight	Straight
	PBC-4/0-3-L2	4/0	3' (1 m)	0.75" (19 mm)	Straight	90°
	PBC-4/0-5-L2	4/0	5' (1.5 m)	0.75" (19 mm)	Straight	90°
	PBC-4/0-10-L2	4/0	10' (3 m)	0.75" (19 mm)	Straight	90°
	PBC-4/0-15-L2	4/0	15' (4.6 m)	0.75" (19 mm)	Straight	90°
	PBC-4/0-20-L2	4/0	20' (6 m)	0.75" (19 mm)	Straight	90°
-	PBC-4/0-25-L2	4/0	25' (7.6 m)	0.75" (19 mm)	Straight	90°
	PBC-4/0-50-L2	4/0	50' (15.2 m)	0.75" (19 mm)	Straight	90°
•	PBC-4/0-3-L3	4/0	3' (1 m)	0.75" (19 mm)	90°	90°
8	PBC-4/0-5-L3	4/0	5' (1.5 m)	0.75" (19 mm)	90°	90°
	PBC-4/0-10-L3	4/0	10' (3 m)	0.75" (19 mm)	90°	90°
	PBC-4/0-15-L3	4/0	15' (4.6 m)	0.75" (19 mm)	90°	90°
0	PBC-4/0-20-L3	4/0	20' (6 m)	0.75" (19 mm)	90°	90°
8	PBC-4/0-25-L3	4/0	25' (7.6 m)	0.75" (19 mm)	90°	90°
	PBC-4/0-50-L3	4/0	50' (15.2 m)	0.75" (19 mm)	90°	90°
	PBC-4/0-3-L4	4/0	3' (1 m)	0.75" (19 mm)	Straight	60°
	PBC-4/0-5-L4	4/0	5' (1.5 m)	0.75" (19 mm)	Straight	60°
	PBC-4/0-10-L4	4/0	10' (3 m)	0.75" (19 mm)	Straight	60°
0	PBC-4/0-15-L4	4/0	15' (4.6 m)	0.75" (19 mm)	Straight	60°
	PBC-4/0-20-L4	4/0	20' (6 m)	0.75" (19 mm)	Straight	60°
	PBC-4/0-25-L4	4/0	20 (6 III) 25' (7.6 m)	0.75" (19 mm)	Straight	60°
						60°
-	PBC-4/0-50-L4	4/0	50' (15.2 m)	0.75" (19 mm)	Straight	60

#### **COPPER WASHERS & NUTS FOR POWERBALL® CABLES**

Part Detail	Part #	Description	Threads	Qty/Pack
	PBC-W-1	PowerBall® Copper Washer (2 washers included with each cable)	_	10
	PBC-N-1	PowerBall® Copper Nut	1/2 - 13	1
	PBC-N-5	PowerBall® Copper Nut	M12 x 1.75	1

# | HIGH PERFORMANCE NOZZLE | CLEANING STATIONS & ANTI-SPATTER

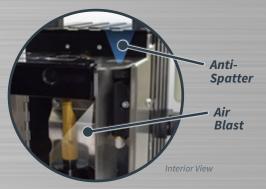
## THE SELF-CLEANING WORKHORSE

Torch Wizard® Automatic Robotic Nozzle Cleaning Stations assist in maintaining quality and productivity in MIG welding cells by quickly and efficiently removing spatter build-up in the gas nozzle. The SC models feature a self-cleaning air blast to clean spatter and other debris from the blade and air motor. Anti-spatter is applied evenly to the nozzle and tip through an isolated compartment, eliminating wet debris build-up on the reamer blade and motor. Two year warranty with exclusive use of Blue Magic®/Blue Chill® anti-spatter.

- Extends torch consumable life by removing spatter build-up
- Self-cleaning models feature integrated air blast for automated cleaning of spatter and debris, reducing downtime for maintenance
- Multi-station bulk anti-spatter dispensing ability (standard)
- No circuit boards and fewer moving parts means more reliable operation and lower maintenance costs
- High torque motor prevents stalls, reducing downtime
- Enclosed operating environment keeps weld cell clean
- ▶ Ethernet and IO-Link models available
- TiN coated reamer blades offer efficiency and longevity
- Wire Cutters and additional accessories available







## BLUE MAGIC® & TORCH WIZARD® CLEANING STATIONS — A WINNING COMBINATION!

A cost effective, environmentally safe product, this new generation of anti-spatter provides superb performance even in high temperature applications. Biodegradable formula contains no harmful chemicals and is noncombustible.

And, because it contains one of the lowest water contents available, **you get protection, not water**.

- Protects against spatter build-up and char residue
- Keeps clean-ups to a minimum
- ► **Contains no silicone** easily painted over
- Neutral pH level inhibits multi-metal corrosion
- ▶ Will not evaporate, keeping lines and nozzles clog-free
- Available in concentrated form in 5 gallon buckets or 1 liter bottles



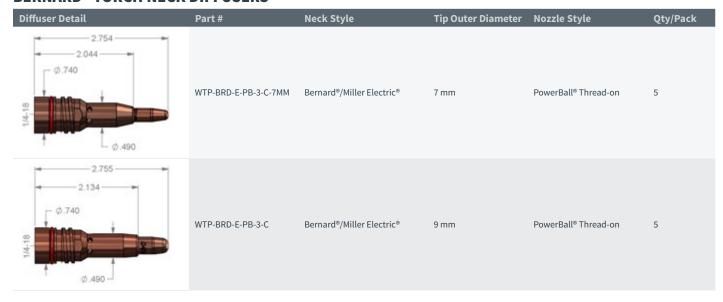
VISIT WIRE-WIZARD.COM TO SEE OUR FULL LINE OF NOZZLE CLEANING STATIONS, ANTI-SPATTER & ACCESSORIES





Replacement diffusers allow the use of high performance PowerBall® Torch Consumables with other select MIG torch brands. Utilize the patented PowerBall® design to improve conductivity and welding performance on your existing torch. Boost the power of your torch with PowerBall® Consumables!

#### **BERNARD® TORCH NECK DIFFUSERS**



#### BINZEL® TORCH NECK DIFFUSERS

Diffuser Detail	Part #	Neck Style	Tip Outer Diameter	Nozzle Style	Qty/Pack
2.934 -Ø.710	WTP-BZD-PB-5-C	Binzel® ABIROB® A500 Nozzle Threads on Neck	9 mm	Threaded on Neck M14 x 1mm l.D. Thread	5
3.080 - 0.465	WTP-BZD-PB-1-C	Binzel® ROBO VTS 500TS Nozzle Threads on Neck	9 mm	Threaded on Neck	5

#### FRONIUS® TORCH NECK DIFFUSERS

Diffuser Detail	Part #	Neck Style	Tip Outer Diameter	Nozzle Style	Qty/Pack
2.562 1.940 0.600 0.435	WTP-FRD-PB-1C-C	Fronius® with Nozzle Threads on Neck	9 mm	Threaded on Neck	5
2.570 ————————————————————————————————————	WTP-FRD-PB-2C-C-7MM	Fronius® with Nozzle Threads on Neck	7 mm	Threaded on Neck	5
2.280 -1.658 585 585 585	WTP-FRD-PB-3	Fronius® with Nozzle Threads on Neck	9 mm	Threaded on Neck	5
0.550 0.550	WTP-FRD-PB-4	Fronius® with Nozzle Threads on Neck	9 mm	Threaded on Neck	5
2.776 2.154 0.740 2.740 0.490	WTP-FRD-PB-5	Fronius® with Nozzle Threads on Neck	9 mm	Threaded on Neck	5



#### **LINCOLN ELECTRIC® TORCH NECK DIFFUSERS**

Diffuser Detail	Part #	Neck Style	Tip Outer Diameter	Nozzle Style	Qty/Pack
2.766 — 2.154 — Ø,740 — Ø,490	WTP-ELD-PB-10-C	Lincoln Electric®	9 mm	PowerBall® Thread-on	5
2.745 2.123 \$\tilde{\phi}\$.740	WTP-TRD-PB-2C-C	Neck with 9/16-18	9 mm	PowerBall® Slip-on	5

#### TBI® TORCH NECK DIFFUSERS

Diffuser Detail	Part #	Neck Style	Tip Outer Diameter	Nozzle Style	Qty/Pack
1.501 0.433- MIO X LO	WTP-TBD-PB-1	TBI®	9 mm	OEM Slip-on	5

#### **TOKINARC® TORCH NECK DIFFUSERS**

Diffuser Detail	Part #	Neck Style	Tip Outer Diameter	Nozzle Style	Qty/Pack
4.235 3.525 ———————————————————————————————————	WTP-TKD-PB-3-7MM	TokinArc <sup>®</sup>	7 mm	OEM Thread-on	5

#### TREGASKISS®/SKS® TORCH NECK DIFFUSERS

Diffuser Detail	Part #	Neck Style	Tip Outer Diameter	Nozzle Style	Qty/Pack
2.763 2.053 0.740	WTP-TRD-E-PB-1C-C-7MM	Tregaskiss®/SKS®	7 mm	PowerBall® Thread-on	5
2.763 2.053 - Ø.740	WTP-TRD-PB-2C-C-7MM	Tregaskiss®/SKS®	7 mm	PowerBall® Slip-on	5
2.745 2.123 Ø.740 - Ø.490	WTP-TRD-E-PB-1C-C	Tregaskiss®/SKS®	9 mm	PowerBall® Thread-on	5
2.745 2.123 -Ø.740	WTP-TRD-PB-2C-C	Tregaskiss®/SKS®	9 mm	PowerBall® Slip-on	5

Additional replacement diffusers may be available for other torch models, contact customer service for details.

# | REPLACEMENT SOLUTIONS | POWERBALL® TORCH LINERS



PowerBall® Torch Liners provide a simple and cost-effective way of boosting the performance of existing robotic and semi-automatic MIG Torches. By reducing wire skid friction, wire vibration and wire shaving, they can provide instant results with **improved welding quality, consistency and smoother wire delivery**.

#### AMERICAN WELDQUIP® REPLACEMENT LINERS Liners for Ferrous Wire

Liner Collet Detail	Part #	Wire Size Range	Length	Liner Style	OEM Part #'s
	WTP-AWL-3545-6	.035045 (0.9-1.2 mm)	6' (1.8 m)	Rear Load	75006222T
1.187[30.15]	WTP-AWL-3545-10	.035045 (0.9-1.2 mm)	10' (3 m)	Rear Load	75010222T
	WTP-AWL-3545-15	.035045 (0.9-1.2 mm)	15' (4.6 m)	Rear Load	75015222T
	WTP-AWL-45116-6	.045-1/16 (1.2-1.6 mm)	6' (1.8 m)	Rear Load	75006228T
Ø.310[7.87] □ Ø.247[6.27]	WTP-AWL-45116-15	.045-1/16 (1.2-1.6 mm)	15' (4.6 m)	Rear Load	75010228T
	WTP-AWL-45116-25	.045-1/16 (1.2-1.6 mm)	25' (7.6 m)	Rear Load	75015228T

#### BINZEL® REPLACEMENT LINERS Liners for Ferrous Wire

er Collet Detail	Part #	Wire Size Range	Length	Liner Style	OEM Part #'s
	WTP-BZL-3545-1.3	.035045 (0.9-1.2 mm)	15" (381 mm)	Rear Load	
	WTP-BZL-3545-6	.035045 (0.9-1.2 mm)	6' (1.8 m)	Rear Load (no jacket)	
	WTP-BZL-3545-10	.035045 (0.9-1.2 mm)	10' (3 m)	Rear Load	
	WTP-BZL-3545-15	.035045 (0.9-1.2 mm)	15' (4.6 m)	Rear Load	
to a contract of the contract	WTP-BZL-3545-25	.035045 (0.9-1.2 mm)	25' (7.6 m)	Rear Load	
900[22.86]	WTP-BZL-45116-6	.045-1/16 (1.2-1.6 mm)	6' (1.8 m)	Rear Load (no jacket)	
10	WTP-BZL-45116-10	.045-1/16 (1.2-1.6 mm)	10' (3 m)	Rear Load	
Ø.332[8.43] Ø.250[6.35]	WTP-BZL-45116-15	.045-1/16 (1.2-1.6 mm)	15' (4.6 m)	Rear Load	
	WTP-BZL-45116-25	.045-1/16 (1.2-1.6 mm)	25' (7.6 m)	Rear Load	
	WTP-BZL-332-6	3/32 (2.4 mm)	6' (1.8 m)	Rear Load	
	WTP-BZL-332-10	3/32 (2.4 mm)	10' (3 m)	Rear Load	Please inspect a verify your Binze collet design pric
	WTP-BZL-332-15	3/32 (2.4 mm)	15' (4.6 m)	Rear Load	
	WTP-BZL-332-25	3/32 (2.4 mm)	25' (7.6 m)	Rear Load	
1.152	WTP-BZL-3545-6-1	.035045 (0.9-1.2 mm)	6' (1.8 m)	Rear Load (6" liner stick-out)	to ordering
TO TO THE PROPERTY OF THE PARTY	WTP-BZL-3545-17-1	.035045 (0.9-1.2 mm)	17' (5.2 m)	Rear Load (6" liner stick-out)	
6.000	WTP-BZL-45116-6-1	.045-1/16 (1.2-1.6 mm)	6' (1.8 m)	Rear Load (6" liner stick-out)	
Ø.370[9.40]	WTP-BZL-45116-17-1	.045-1/16 (1.2-1.6 mm)	17' (5.2 m)	Rear Load (6" liner stick-out)	
950[24.13]	WTP-BZJL-3545	.035045 (0.9-1.2 mm)	14.5" (368 mm)	Jump Liner	
	WTP-BZJL-45116	.045-1/16 (1.2-1.6 mm)	14.5" (368 mm)	Jump Liner	
Ø.354[8.99] Ø.250[6.35]	WTP-BZJL-45116-3	.045-1/16 (1.2-1.6 mm)	11" (279 mm)	Jump Liner	
833[21,16]	WTP-BZJL-3545-1	.035045 (0.9-1.2 mm)	10.25" (260 mm)	Jump Liner	
	WTP-BZJL-45116-1	.045-1/16 (1.2-1.6 mm)	10.25" (260 mm)	Jump Liner	
.315[8.00] Ø.226[5.74]	WTP-BZJL-45116-2	.045-1/16 (1.2-1.6 mm)	7.75" (197 mm)	Jump Liner (no jacket)	

Please inspect and verify all torch liner collet designs prior to ordering.



#### FRONIUS® REPLACEMENT LINERS Liners for Ferrous Wire

Liner Collet Detail	Part #	Wire Size Range	Length	Liner Style	OEM Part #'s
786 [19.97]	WTP-ELL-FL-3545-6	.035045 (0.9-1.2 mm)	6' (1.8 m)	Front Load Requires TLC- FR-FL	_
φ.225[5.72] φ.215[5.46]	WTP-ELL-FL-45116-6	.045-1/16 (1.2-1.6 mm)	6' (1.8 m)	Front Load Requires TLC- FR-FL	_
27.81] 27.81] 20.468: [11.89]	TLC-FR-FL	.035-1/16 (0.9-1.6 mm)	Sold Individually	Adapter for Fronius® Front Load Liners	Fronius® Style Collet

#### LINCOLN ELECTRIC® REPLACEMENT LINERS Liners for Ferrous Wire

er Collet Detail	Part #	Wire Size Range	Length	Liner Style	OEM Part #'s
	WTP-TWL-3545-6	.035045 (0.9-1.2 mm)	6' (1.8 m)	Rear Load	KP45-3545-6
	WTP-TWL-3545-10	.035045 (0.9-1.2 mm)	10' (3 m)	Rear Load	KP45-3545-15 (15')
	WTP-TWL-3545-15	.035045 (0.9-1.2 mm)	15' (4.6 m)	Rear Load	KP45-3545-15
	WTP-TWL-3545-25	.035045 (0.9-1.2 mm)	25' (7.6 m)	Rear Load	KP45-3545-25
	WTP-TWL-45116-4.5	.045-1/16 (1.2-1.6 mm)	4.5' (1.4 m)	Rear Load	N/A
	WTP-TWL-45116-6	.045-1/16 (1.2-1.6 mm)	6' (1.8 m)	Rear Load	N/A
<b>→</b> 1.415[35.94] <b>→</b>	WTP-TWL-45116-10	.045-1/16 (1.2-1.6 mm)	10' (3 m)	Rear Load	KP45-116-15 (15')
1,415[33.94]	WTP-TWL-45116-15	.045-1/16 (1.2-1.6 mm)	15' (4.6 m)	Rear Load	KP45-116-15
	WTP-TWL-45116-25	.045-1/16 (1.2-1.6 mm)	25' (7.6 m)	Rear Load	KP45-116-25
	WTP-TWL-564-6	5/64 (2 mm)	6' (1.8 m)	Rear Load	N/A
Ø.500[12.70] Ø.290[7.37]	WTP-TWL-564-10	5/64 (2 mm)	10' (3 m)	Rear Load	KP45H-332-15 (15')
	WTP-TWL-564-15	5/64 (2 mm)	15' (4.6 m)	Rear Load	KP45H-332-15
	WTP-TWL-564-25	5/64 (2 mm)	25' (7.6 m)	Rear Load	KP45H-332-25
	WTP-TWL-332-6	3/32 (2.4 mm)	6' (1.8 m)	Rear Load	N/A
	WTP-TWL-332-10	3/32 (2.4 mm)	10' (3 m)	Rear Load	KP45H-332-15 (15')
	WTP-TWL-332-15	3/32 (2.4 mm)	15' (4.6 m)	Rear Load	KP45H-332-15
	WTP-TWL-332-25	3/32 (2.4 mm)	25' (7.6 m)	Rear Load	KP45H-332-25
	WTP-TWL-3545-6-S4	.035045 (0.9-1.2 mm)	6' (1.8 m)	Rear Load	N/A
	WTP-TWL-3545-15-S4	.035045 (0.9-1.2 mm)	15' (4.6 m)	Rear Load	KP44-3545-15
1.170[29.72]	WTP-TWL-3545-25-S4	.035045 (0.9-1.2 mm)	25' (7.6 m)	Rear Load	KP44-3545-25
	WTP-TWL-45116-15-S4	.045-1/16 (1.2-1.6 mm)	15' (4.6 m)	Rear Load	KP44-116-15
Ø.375[9.53] Ø.260[6.60]	WTP-TWL-45116-25-S4	.045-1/16 (1.2-1.6 mm)	25' (7.6 m)	Rear Load	KP44-116-25
1.0.0[0.00]	WTP-TWL-564-15-S4	5/64 (2 mm)	15' (4.6 m)	Rear Load	KP44-564-15
	WTP-TWL-564-25-S4	5/64 (2 mm)	25' (7.6 m)	Rear Load	KP44-564-25
Ø.433 [11.00]750[19.05]	WTP-LNJL-3545	.035045 (0.9-1.2 mm)	13.25" (337 mm)	Jump Liner (1/4" liner stick-out)	KP3364-1
225 [5.72] Ø.225[5.72]	WTP-LNJL-45116	.045-1/16 (1.2-1.6 mm)	13.25" (337 mm)	Jump Liner (1/4" liner stick-out)	KP3364-2
Ø.433 [11.00]750[19.05]	WTP-LNJL-3545-1	.035045 (0.9-1.2 mm)	13.25" (337 mm)	Jump Liner	N/A
225 [5.72] Ø.225[5.72]	WTP-LNJL-45116-1	.045-1/16 (1.2-1.6 mm)	13.25" (337 mm)	Jump Liner	N/A
786 [19.97]	WTP-ELL-FL-3545-6	.035045 (0.9-1.2 mm)	6' (1.8 m)	Front Load Requires TLC-LN-FL	-
Ø.225[5.72] Ø.215[5.46]	WTP-ELL-FL-45116-6	.045-1/16 (1.2-1.6 mm)	6' (1.8 m)	Front Load Requires TLC-LN-FL	-
#1.415[35.94] # Ø.500[12.70] Ø.290[7.37]	TLC-LN-FL	.035-1/16 (0.9-1.6 mm)	Sold Individually	Adapter for Lincoln Electric® Front Load Liners	KP45 Style Collet

 ${\it Please inspect and verify all torch liner collet designs prior to ordering.}$ 

#### **OTC® REPLACEMENT LINERS** Liners for Ferrous Wire

Liner Collet Detail	Part #	Wire Size Range	Length	Liner Style	OEM Part #'s
.595[15.11]	WTP-OTL-3545-6	.035045 (0.9-1.2 mm)	6' (1.8 m)	Rear Load	N/A
	WTP-OTL-3545-10	.035045 (0.9-1.2 mm)	10' (3 m)	Rear Load	U4170H02
.555[15.11]	WTP-OTL-3545-15	.035045 (0.9-1.2 mm)	15' (4.6 m)	Rear Load	U4535G01
	WTP-OTL-45116-6	.045-1/16 (1.2-1.6 mm)	6' (1.8 m)	Rear Load	N/A
Ø.315[8.00] Ø.242[6.15]	WTP-OTL-45116-10	.045-1/16 (1.2-1.6 mm)	10' (3 m)	Rear Load	U4173G04
	WTP-OTL-45116-15	.045-1/16 (1.2-1.6 mm)	15' (4.6 m)	Rear Load	U4537G01 U4573G01 (OTC .052)

#### PANASONIC® REPLACEMENT LINERS Liners for Ferrous Wire

Liner Collet Detail	Part #	Wire Size Range	Length	Liner Style	OEM Part #'s
	WTP-PNL-3545-6	.035045 (0.9-1.2 mm)	6' (1.8 m)	Rear Load	S091, S121
	WTP-PNL-3545-10	.035045 (0.9-1.2 mm)	10' (3 m)	Rear Load	TDT-00279 (S091) TDT-00262 (S121)
1.068[27.13]	WTP-PNL-3545-15	.035045 (0.9-1.2 mm)	15' (4.6 m)	Rear Load	TDT-00280 (S091) TDT-00265 (S121)
1.000[27:10]	WTP-PNL-45116-6	.045-1/16 (1.2-1.6 mm)	6' (1.8 m)	Rear Load	S121, S161
- Ø.392[9.96]	WTP-PNL-45116-10	.045-1/16 (1.2-1.6 mm)	10' (3 m)	Rear Load	TDT-00262 (S121) TDT-00263 (S161)
	WTP-PNL-45116-15	.045-1/16 (1.2-1.6 mm)	15' (4.6 m)	Rear Load	TDT-00265 (S121) TDT-00267 (S161)
	WTP-PNJL-3545-1	.035045 (0.9-1.2 mm)	16" (406 mm)	Jump Liner	N/A
	WTP-PNJL-45116-1	.045-1/16 (1.2-1.6 mm)	16" (406 mm)	Jump Liner	N/A

#### TREGASKISS®/BERNARD® REPLACEMENT LINERS Liners for Ferrous Wire

iner Collet Detail	Part #	Wire Size Range	Length	Liner Style	OEM Part #'s
	WTP-TRBRL-3545-6	.035045 (0.9-1.2 mm)	6' (1.8 m)	Rear Load	415-30-6, 415-35-6
	WTP-TRBRL-3545-10	.035045 (0.9-1.2 mm)	10' (3 m)	Rear Load	415-35-10
	WTP-TRBRL-3545-15	.035045 (0.9-1.2 mm)	15' (4.6 m)	Rear Load	415-30-15, 415-35-15, L3A-15, 44115
	WTP-TRBRL-3545-25	.035045 (0.9-1.2 mm)	25' (7.6 m)	Rear Load	415-30-25, 415-35-25, L3A-25, 44125
	WTP-TRBRL-45116-6	.045-1/16 (1.2-1.6 mm)	6' (1.8 m)	Rear Load	415-116-6
	WTP-TRBRL-45116-10	.045-1/16 (1.2-1.6 mm)	10' (3 m)	Rear Load	415-116-10, 44210
437990[25.15]	WTP-TRBRL-45116-15	.045-1/16 (1.2-1.6 mm)	15' (4.6 m)	Rear Load	415-116-15, L4A-15, 44215
, •• ••	WTP-TRBRL-45116-25	.045-1/16 (1.2-1.6 mm)	25' (7.6 m)	Rear Load	415-116-25, L4A-25, 44225
Ø.500[12.70] Ø.273[6.93]	WTP-TRBRL-564-6	5/64 (2 mm)	6' (1.8 m)	Rear Load	415-564-6 (D-Wound)
	WTP-TRBRL-564-10	5/64 (2 mm)	10' (3 m)	Rear Load	415-564-10 (D-Wound)
	WTP-TRBRL-564-15	5/64 (2 mm)	15' (4.6 m)	Rear Load	415-564-15 (D-Wound), L6A-15, 1920356
	WTP-TRBRL-564-25	5/64 (2 mm)	25' (7.6 m)	Rear Load	415-564-25 (D-Wound), L6A-25, 1920357
	WTP-TRBRL-332-6	3/32 (2.4 mm)	6' (1.8 m)	Rear Load	415-332-6 (Flat Wound)
	WTP-TRBRL-332-10	3/32 (2.4 mm)	10' (3 m)	Rear Load	415-332-10 (Flat Wound)
	WTP-TRBRL-332-15	3/32 (2.4 mm)	15' (4.6 m)	Rear Load	415-332-15 (Flat Wound), L7A-15, 45415
	WTP-TRBRL-332-25	3/32 (2.4 mm)	25' (7.6 m)	Rear Load	415-332-25 (Flat Wound), L7A-25, 45425
φ.500990[25.15]990[25.15]437[11.10] φ.273[6.93]	WTP-TRBRL-45116-15A	.045-1/16 (1.2-1.6 mm)	15' (4.6 m)	Rear Load, with Length Adjuster	L4A-15

Please inspect and verify all torch liner collet designs prior to ordering.



## TREGASKISS®/BERNARD® REPLACEMENT LINERS (CONTINUED) Liners for Ferrous Wire

Liner Collet Detail	Part #	Wire Size Range	Length	Liner Style	OEM Part #'s
.786 [19.97]	WTP-ELL-FL-3545-6	.035045 (0.9-1.2 mm)	6' (1.8 m)	Front Load Requires TLC-TRBR-FL	-
φ.225[5.72] φ.215[5.46]	WTP-ELL-FL-45116-6	.045-1/16 (1.2-1.6 mm)	6' (1.8 m)	Front Load Requires TLC-TRBR-FL	-
.125	WTP-TRJL-3545	.035045 (0.9-1.2 mm)	26" (660 mm)	Jump Liner	495-18-35
288[7.32]	WTP-TRJL-45116	.035045 (0.9-1.2 mm)	26" (660 mm)	Jump Liner	495-18-116
#37 990[25.15] \$\phi\$.500[12.70] \$\phi\$.273[6.93]	TLC-TRBR-FL	.035-1/16 (0.9-1.6 mm)	Sold Individually	Adapter for Tregaskiss®/ Bernard® Front Load Liners	L3A/L4A Style Collet

#### TREGASKISS®/BERNARD® REPLACEMENT LINERS POLYMER Liners for Aluminum/Non-Ferrous Wire

Liner Collet Detail	Part #	Wire Size Range	Length	Liner Style	OEM Part #'s
7.392[9.96] 1.000[25.40] 0.446 0.230[5.84] 0.188[4.78]	WTP-TRLP-45116-15	.045-1/16 (1.2-1.6 mm)	15' (4.6 m)	Rear Load, with Distance Sleeve Adapter	415-116-21 or 415-45-01
Ø.210[5.33]	WTP-ELJL-45116A	.045-1/16 (1.2-1.6 mm)	8.5" (216 mm)	Phosphorous Bronze Jump Liner For use with WTP-TRLP-45116-15	-

#### TWECO® REPLACEMENT LINERS Liners for Ferrous Wire

iner Collet Detail	Part #	Wire Size Range	Length	Liner Style	OEM Part #'s
	WTP-TWL-3545-6-S4	.035045 (0.9-1.2 mm)	6' (1.8 m)	Rear Load	N/A
	WTP-TWL-3545-15-S4	.035045 (0.9-1.2 mm)	15' (4.6 m)	Rear Load	44-3545-15
	WTP-TWL-3545-25-S4	.035045 (0.9-1.2 mm)	25' (7.6 m)	Rear Load	44-3545-25
1.170[29.72]	WTP-TWL-45116-15-S4	.045-1/16 (1.2-1.6 mm)	15' (4.6 m)	Rear Load	44-116-15
	WTP-TWL-45116-25-S4	.045-1/16 (1.2-1.6 mm)	25' (7.6 m)	Rear Load	44-116-25
Ø.375[9.53] Ø.260[6.60]	WTP-TWL-564-15-S4	5/64 (2 mm)	15' (4.6 m)	Rear Load	44-564-15
	WTP-TWL-564-25-S4	5/64 (2 mm)	25' (7.6 m)	Rear Load	44-564-25
	WTP-TWL-332-15-S4	3/32 (2.4 mm)	15' (4.6 m)	Rear Load	44-332-15
	WTP-TWL-332-25-S4	3/32 (2.4 mm)	25' (7.6 m)	Rear Load	44-332-25
	WTP-TWL-3545-15-S5	.035045 (0.9-1.2 mm)	15' (4.6 m)	Rear Load	45-3545-15
<b>→</b> 1.415[35.94] <b>→</b>	WTP-TWL-45116-15-S5	.045-1/16 (1.2-1.6 mm)	15' (4.6 m)	Rear Load	45-116-15
↓ Ø <sub>.</sub> 290[7.37]	WTP-TWL-45116-25-S5	.045-1/16 (1.2-1.6 mm)	25' (7.6 m)	Rear Load	45-116-25
	WTP-TWL-564-15-S5	5/64 (2 mm)	15' (4.6 m)	Rear Load	45-564-15
	WTP-TWL-564-25-S5	5/64 (2 mm)	25' (7.6 m)	Rear Load	45-564-25
Ø.500[12.70] - Ø.450[11.43]	WTP-TWL-332-15-S5	3/32 (2.4 mm)	15' (4.6 m)	Rear Load	45H-332-15
	WTP-TWL-332-25-S5	3/32 (2.4 mm)	25' (7.6 m)	Rear Load	45H-332-25

Please inspect and verify all torch liner collet designs prior to ordering.

# REPLACEMENT SOLUTIONS ROBOTIC TORCH NECKS



PowerBall® replacement torch necks feature an all-copper pathway for reduced electrical resistance, unlike many torch necks for industrial MIG Torches that utilize brass components with less conductivity. An all-copper current path results in better energy efficiency and less heat build-up, with 30% better conductivity vs. torch necks using a brass construction.



#### TREGASKISS® G1 STYLE ROBOTIC TORCH NECKS

Neck Detail	Part #	Neck Length	Bend Angle	Diffuser Thread	Qty/Pack
	WTP-TRNR-22	Standard	22°	PowerBall®	1
	WTP-TRNR-22XL	Extra Long	22°	PowerBall®	1
	WTP-TRNR-45	Standard	45°	PowerBall®	1
	WTP-TRNR-45L	Long	45°	PowerBall®	1
	WTP-TRNR-45XL	Extra Long	45°	PowerBall®	1

# | TOOLS & | ACCESSORIES



NOZZLE AND INSULATOR BUSHING REMOVAL

FOR EASY FEEDING

AND INSTALLATION

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Wire Wizard® Multifunction Wire and Welding Pliers are heavy duty pliers designed for use with MIG welding torches and the wire delivery system. The pliers feature rounded tips for sharply bending wire for easy feeding through Wire Guide Modules and the rest of the wire delivery system. They serve as an indispensable welding tool for servicing and maintaining welding consumables and removing spatter build-up. Manufactured from heavy duty chrome vanadium, they are built to last in a tough industrial environment. Package includes convenient belt pouch.

Part #	Description
EL-WP	Wire Wizard® Multifunction Wire and Welding Pliers

#### GAS TRACKER™ DIGITAL GAS MONITOR

The Gas Tracker™ Digital Gas Flow Monitor provides an easy way to monitor and track shielding gas flow in MIG or TIG welding applications. The Gas Tracker™ is **two monitors in one** — for use as a portable unit or mounted in-line for 24/7 monitoring. It provides a simple and accurate method for monitoring and totalizing incoming gas flow, or measurement and verification of gas flow at the nozzle. The included software allows viewing and exporting of gas flow data (per weld), including duration of flow, gas flow rate (in CFH or LPM), gas consumed and gas remaining.

Part #	Description
WC-1-GS-S	Gas Tracker™ Digital Gas Flow Monitor





#### WIRE TRACKER™ DIGITAL WIRE MONITOR

The Wire Tracker™ Digital Wire Monitor provides an easy way to monitor and track wire in MIG welding applications. The device may be mounted in-line for 24/7 monitoring or used as a portable unit to check wire usage per weld or wire feed speed. It provides a simple and accurate method for monitoring and totalizing wire consumption, or measurement and verification of wire feed speed. The included software allows viewing and exporting of wire usage data (per weld), including duration of wire feed, wire feed speed (in IPM or MM/SEC), wire consumed and wire remaining.

Part #	Description
WC-1-WS-S	Wire Tracker™ Digital Wire Monitor — Includes Wire Feed Sensor
WC-1-MS	Add-on Feed Motor Current Sensor for monitoring wire delivery issues

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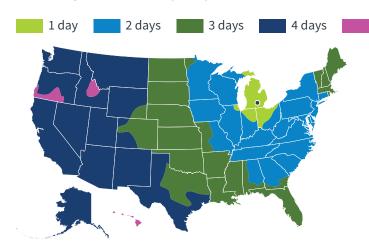
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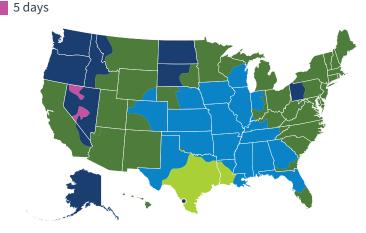
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